

SC grinder In-feed system

A: Work-piece drawing



B: Tolerance requirement

- 1: Roundness: within 2 micron
- 2: Cylindricity: within 4 micron

C: Machine

SC-360



SC-360S



Regulating Wheel drove by servomotor



Machine bed

Machine bed is made of high grade cast iron FC-300 and heat-treated by normalizing procedure. High frequency harding of slide annealed to prevent distortion.